

**AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**LISTING OF CLAIMS:**

Claims 1-15 (Cancelled)

16. (New) A process for preparing a paper web having a glossy surface, with the paper web being subjected to sufficient shear by at least two calender rolls to create a glossy surface on the paper web, with four calender rolls being used in a nested configuration to impart the shear, the nested configuration comprising three large calender rolls surrounding a singly smaller calender roll in the center of the three larger calender rolls.

17. (New) The process of claim 16, wherein the paper is subjected to shear at ambient temperatures.

18. (New) The process of claim 16, wherein the paper web subjected to shear is comprised of aramid fibers.

19. (New) The process of claims 18, wherein the paper web subjected to shear further comprises aramid fibrid.